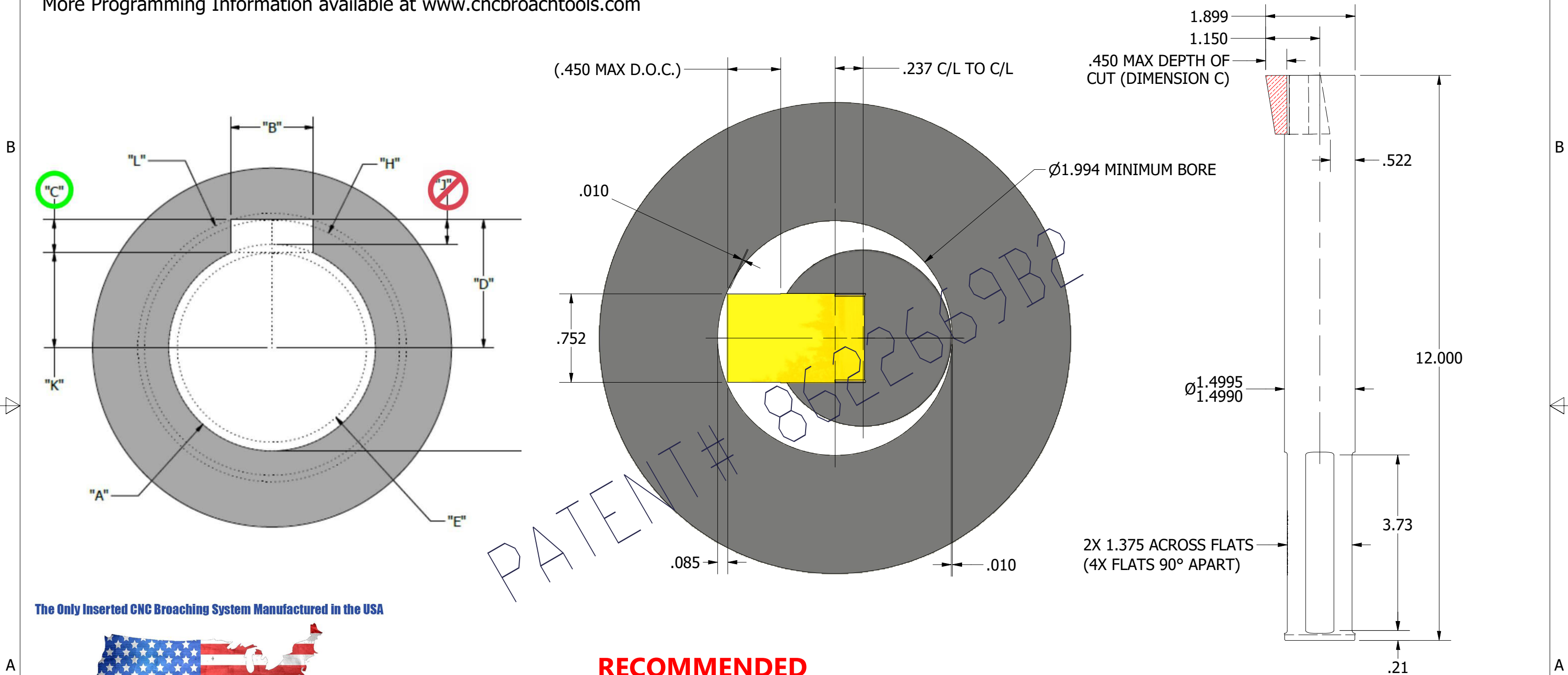


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**RECOMMENDED
SET SCREW
TORQUE: 40 IN-LB**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .005 ANGULAR: MACH ± .1° BEND ± .1° TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005	DRAWN SMA 03/20/21	NAME SMA	DATE 03/20/21
INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL 17-4PH S.S.	CHECKED XX XX/XX/XX	ENG APPR.	
FINISH BLACK OXIDE	MFG APPR.	Q.A.	
DO NOT SCALE DRAWING	COMMENTS:		



TITLE: T75L BROACH TOOL DETAIL			
SIZE B	DWG. NO. T75L	REV C	
WEIGHT:		SHEET 1 OF 1	