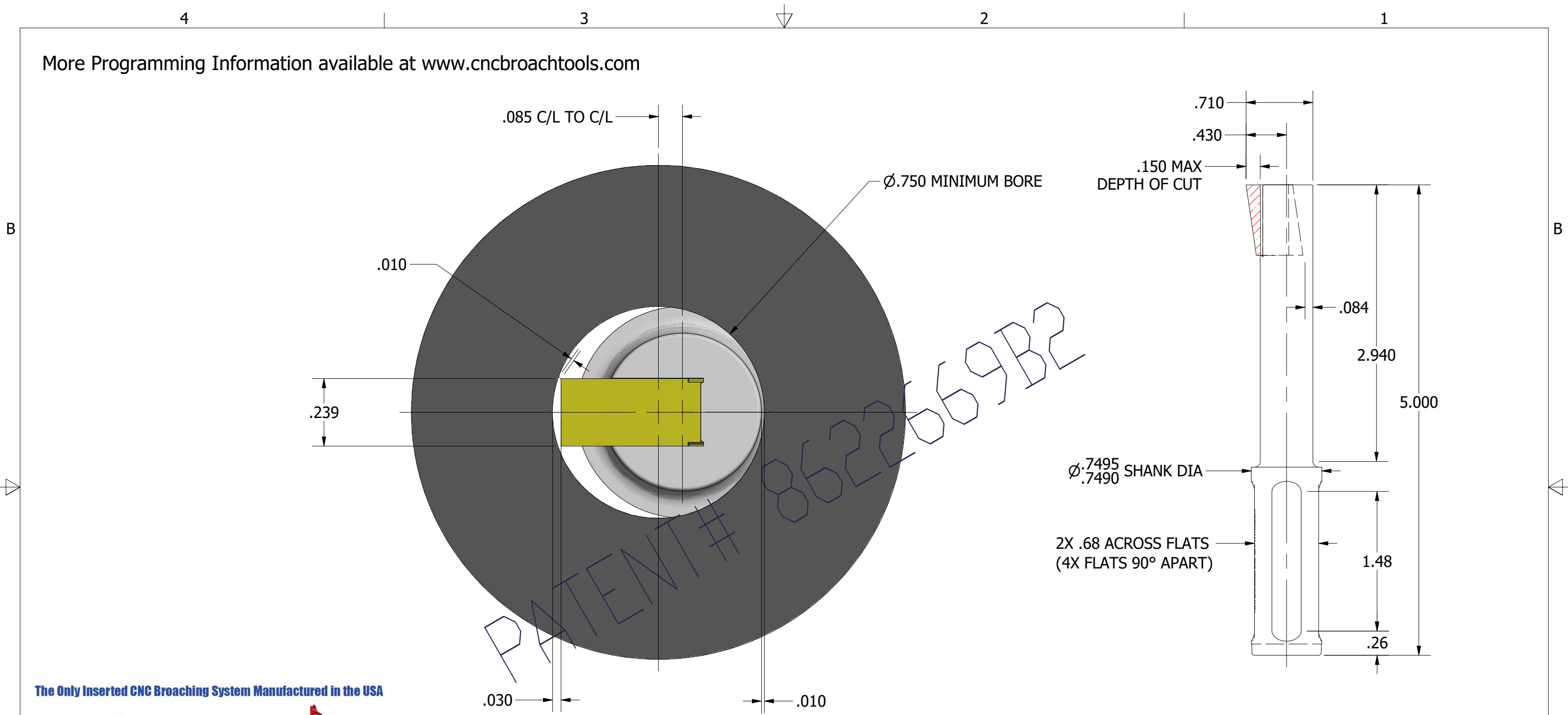


More Programming Information available at www.cncbroachtools.com



The Only Inserted CNC Broaching System Manufactured in the USA



The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669,B2

CNC Broach Tool LLC
sales@cncbroachtools.com

877-248-1631
www.cncbroachtools.com

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	SMA 03/20/21
TOLERANCES:		CHECKED	XX XX/XX/XX
FRACTIONAL ± .005		ENG APPR.	
ANGULAR: MACH ± .1° BEND ± .005		MFG APPR.	
TWO PLACE DECIMAL ± .010		Q.A.	
THREE PLACE DECIMAL ± .005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL 17-4PH S.S.			
FINISH BLACK OXIDE			
DO NOT SCALE DRAWING			



TITLE: T6MML BROACH TOOL DETAIL

SIZE	DWG. NO.	REV
B	T6MML	C

WEIGHT: SHEET 1 OF 1