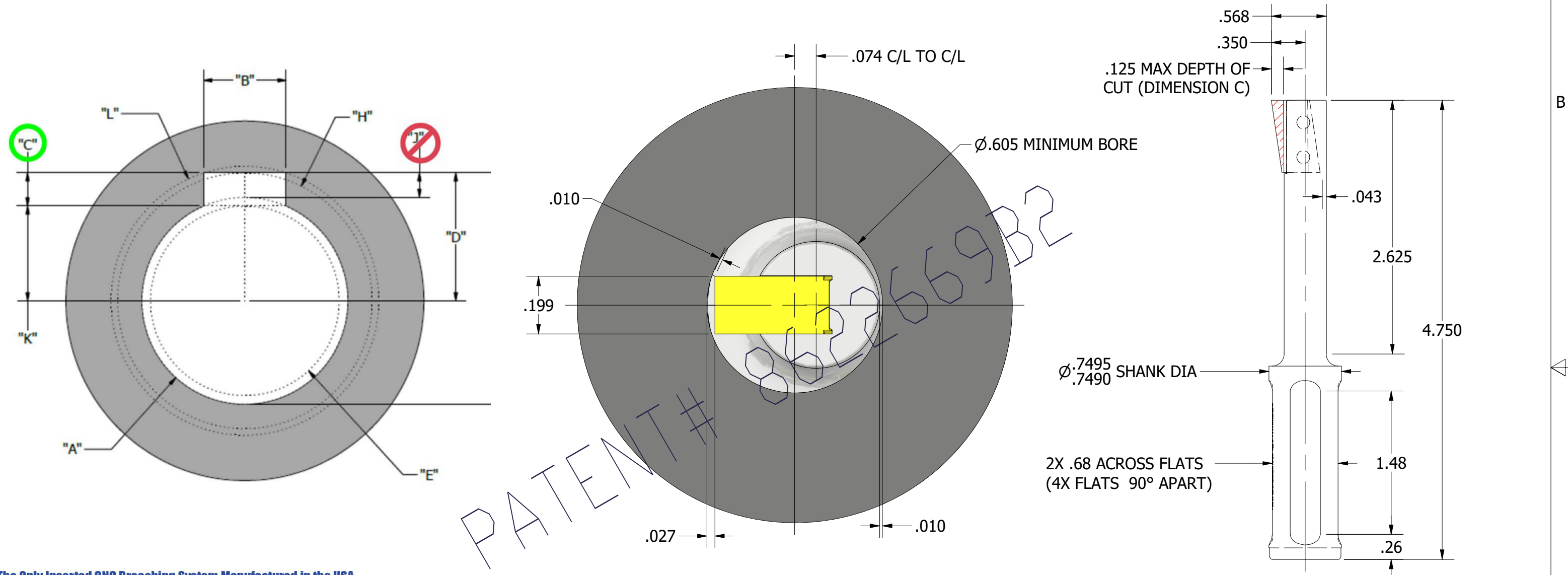


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The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669,B2


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**RECOMMENDED
SET SCREW
TORQUE: 20 IN-LB**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	SMA 03/20/21	
TOLERANCES:		CHECKED	XX XX/XX/XX	
FRACTIONAL ± .005		ENG APPR.		
ANGULAR: MACH ± .1° BEND ± .1°		MFG APPR.		TITLE:
TWO PLACE DECIMAL ± .010		Q.A.		T5MML BROACH TOOL DETAIL
THREE PLACE DECIMAL ± .005		COMMENTS:		SIZE DWG. NO. REV
INTERPRET GEOMETRIC TOLERANCING PER:				B T5MML D
MATERIAL				WEIGHT:
17-4PH S.S.				SHEET 1 OF 1
FINISH				
BLACK OXIDE				
DO NOT SCALE DRAWING				