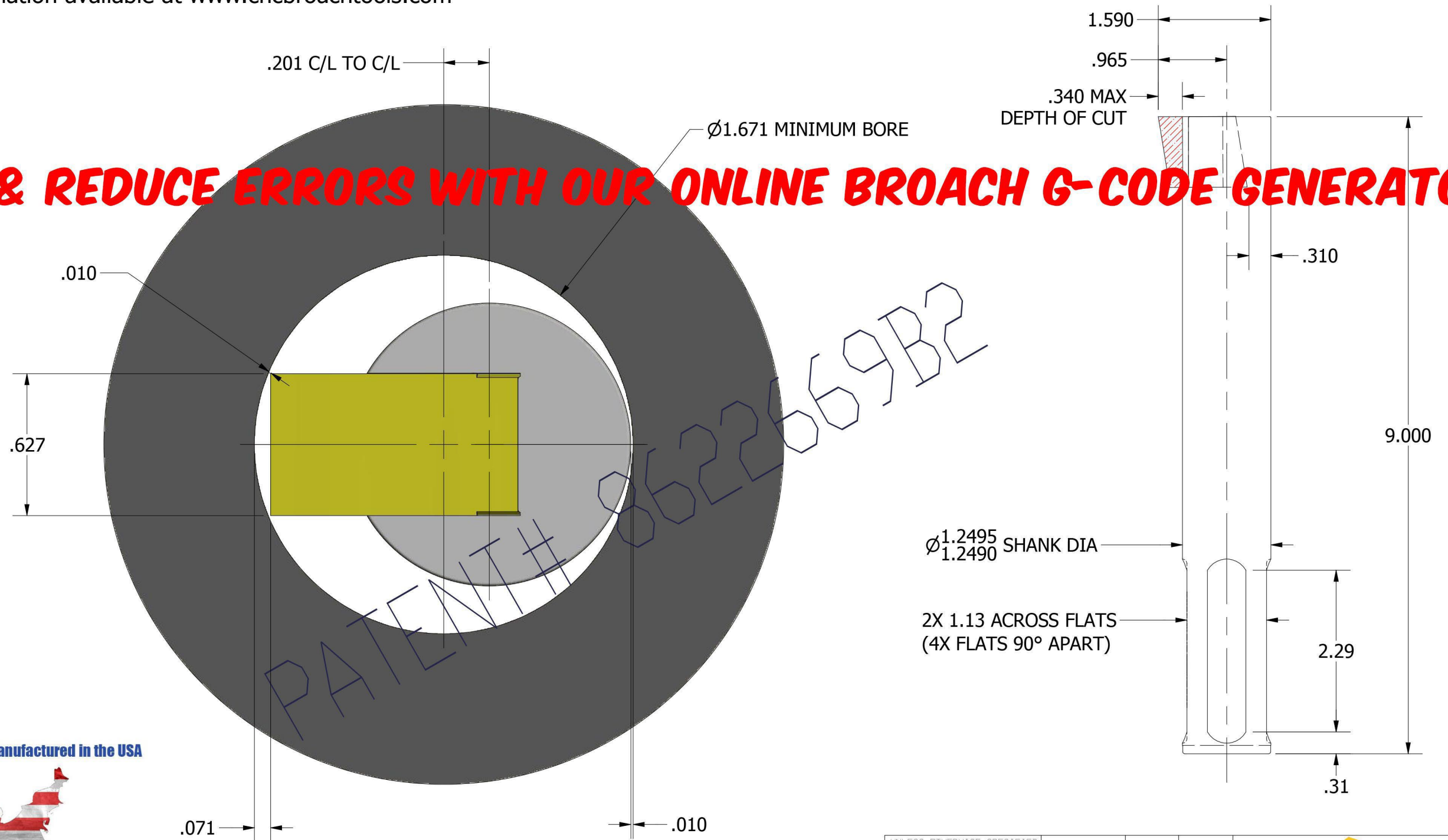


SAVE TIME & REDUCE ERRORS WITH OUR ONLINE BROACH G-CODE GENERATOR!



The Only Inserted CNC Broaching System Manufactured in the USA



The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669,B2

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**RECOMMENDED
SET SCREW
TORQUE: 40 in-lb**

PATENT# 8622669B2

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CNC BROACH TOOL IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±1° BEND ± TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005		DRAWN		SMA				03/20/21	
		CHECKED		XX				XX/XX/XX	
		ENG APPR.							
		MFG APPR.							
INTERPRET GEOMETRIC TOLERANCING PER:		Q. A.				TITLE:			
MATERIAL		COMMENTS:		T58L BROACH TOOL DETAIL					
17-4PH S.S.									
FINISH				SIZE		DWG. NO.		REV	
BLACK OXIDE				B		T58L		C	
DO NOT SCALE DRAWING						WEIGHT:		SHEET 1 OF 1	