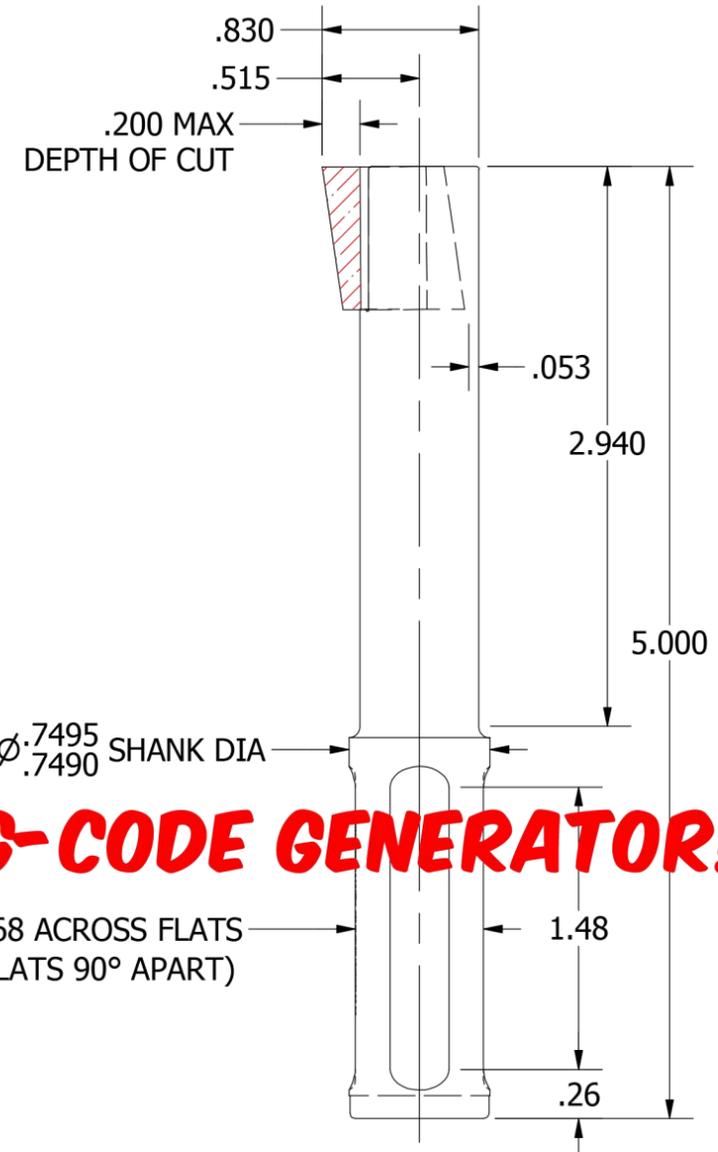
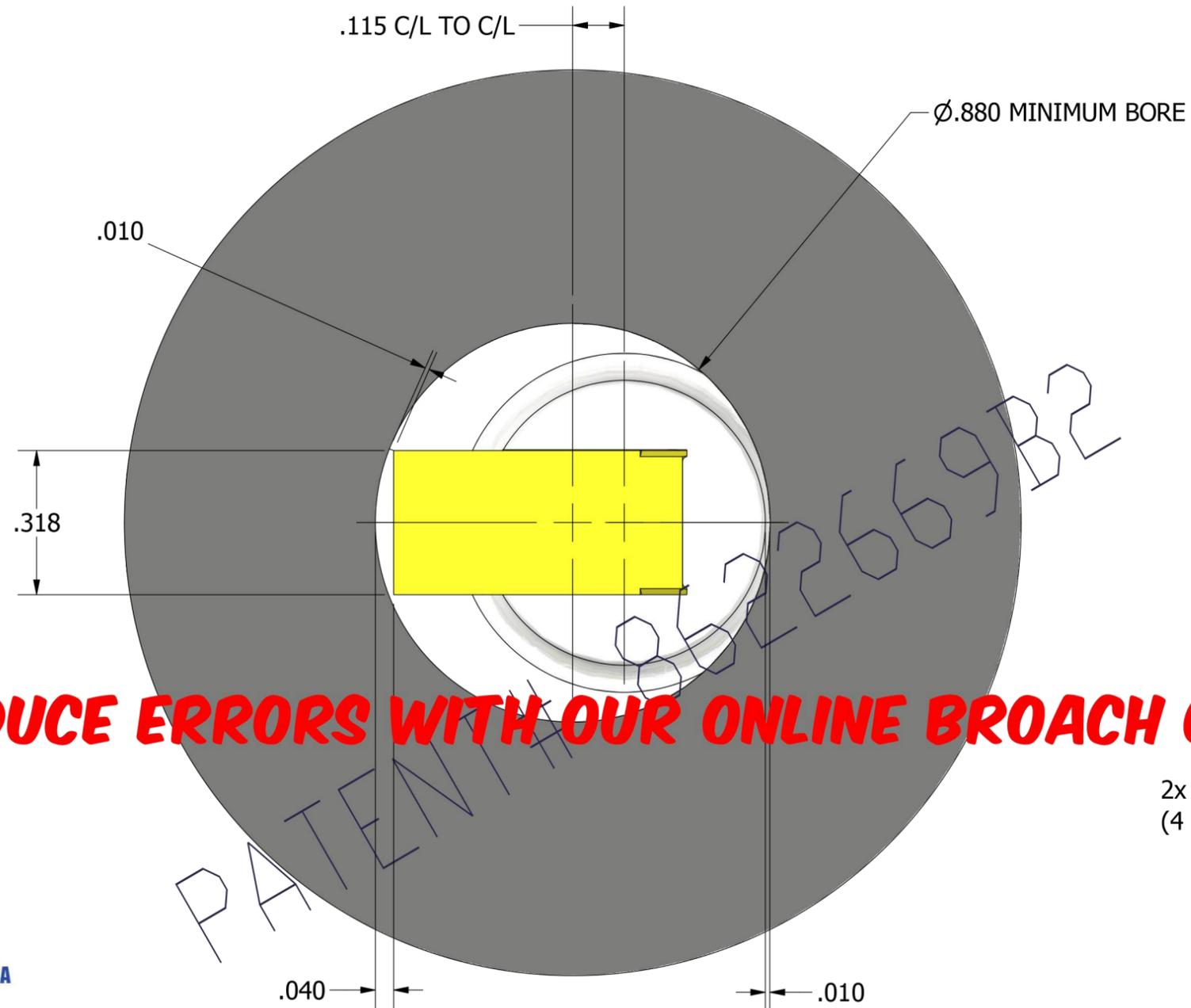


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**RECOMMENDED
SET SCREW
TORQUE: 20 in-lb**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	SMA 03/20/21
TOLERANCES:		CHECKED	XX XX/XX/XX
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ±.1° BEND ±		MFG APPR.	
TWO PLACE DECIMAL ±.010		Q.A.	
THREE PLACE DECIMAL ±.005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:		TITLE: T516L BROACH TOOL DETAIL	
MATERIAL: 17-4PH S.S.		SIZE	DWG. NO. T516L
FINISH: BLACK OXIDE		REV	C
DO NOT SCALE DRAWING		WEIGHT:	
		SHEET 1 OF 1	

