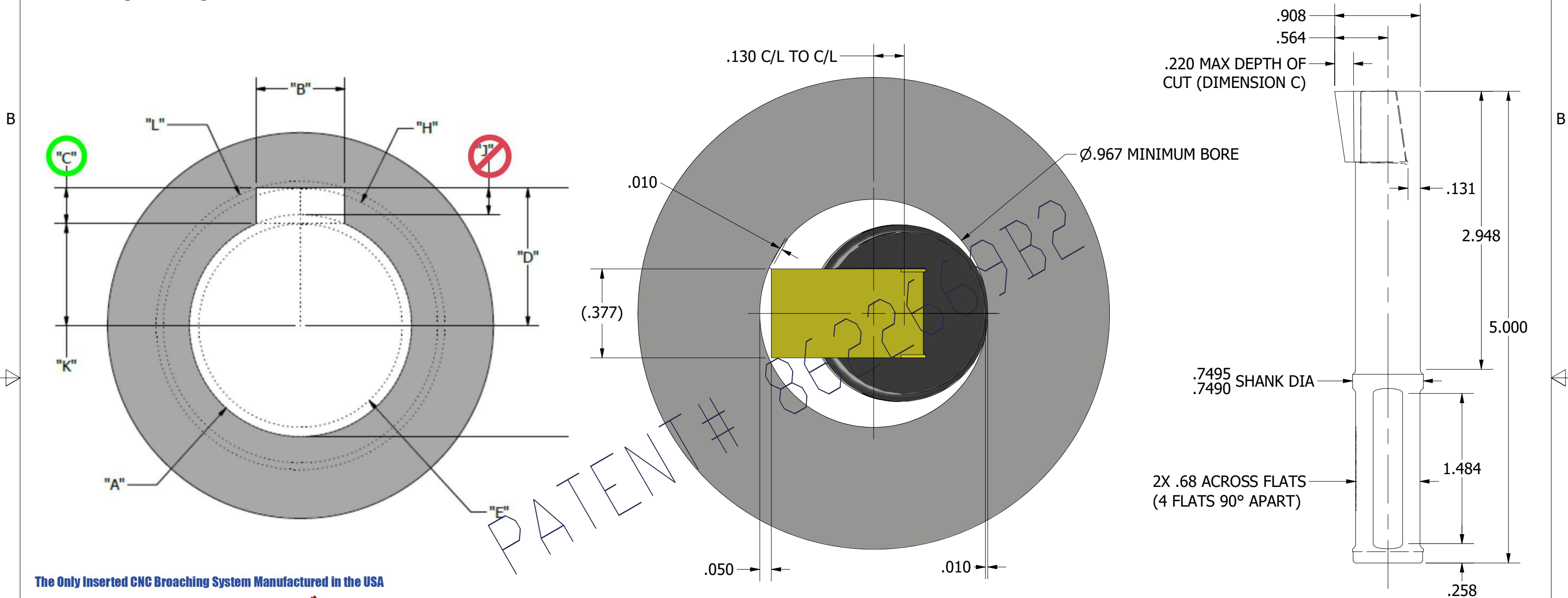


# SAVE TIME & REDUCE ERRORS WITH OUR ONLINE BROACH G-CODE GENERATOR!

More Programming Information available at [www.cncbroachtools.com](http://www.cncbroachtools.com)



The Only Inserted CNC Broaching System Manufactured in the USA



The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669B2


CNC Broach Tool LLC  
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877-248-1631  
www.cncbroachtools.com

**RECOMMENDED  
SET SCREW  
TORQUE: 30 IN-LB**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	SMA 05/02/24	
TOLERANCES:		CHECKED		
FRACTIONAL ±		ENG APPR.		
ANGULAR: MACH ± BEND ±		MFG APPR.		
TWO PLACE DECIMAL ± .010		Q.A.		TITLE: T38SM BROACH TOOL DETAIL
THREE PLACE DECIMAL ± .005		COMMENTS:		SIZE DWG. NO. REV
INTERPRET GEOMETRIC TOLERANCING PER:				B T38SM B
MATERIAL				WEIGHT:
17-4PH S.S.				SHEET 1 OF 1
FINISH				
BLACK OXIDE				
DO NOT SCALE DRAWING				