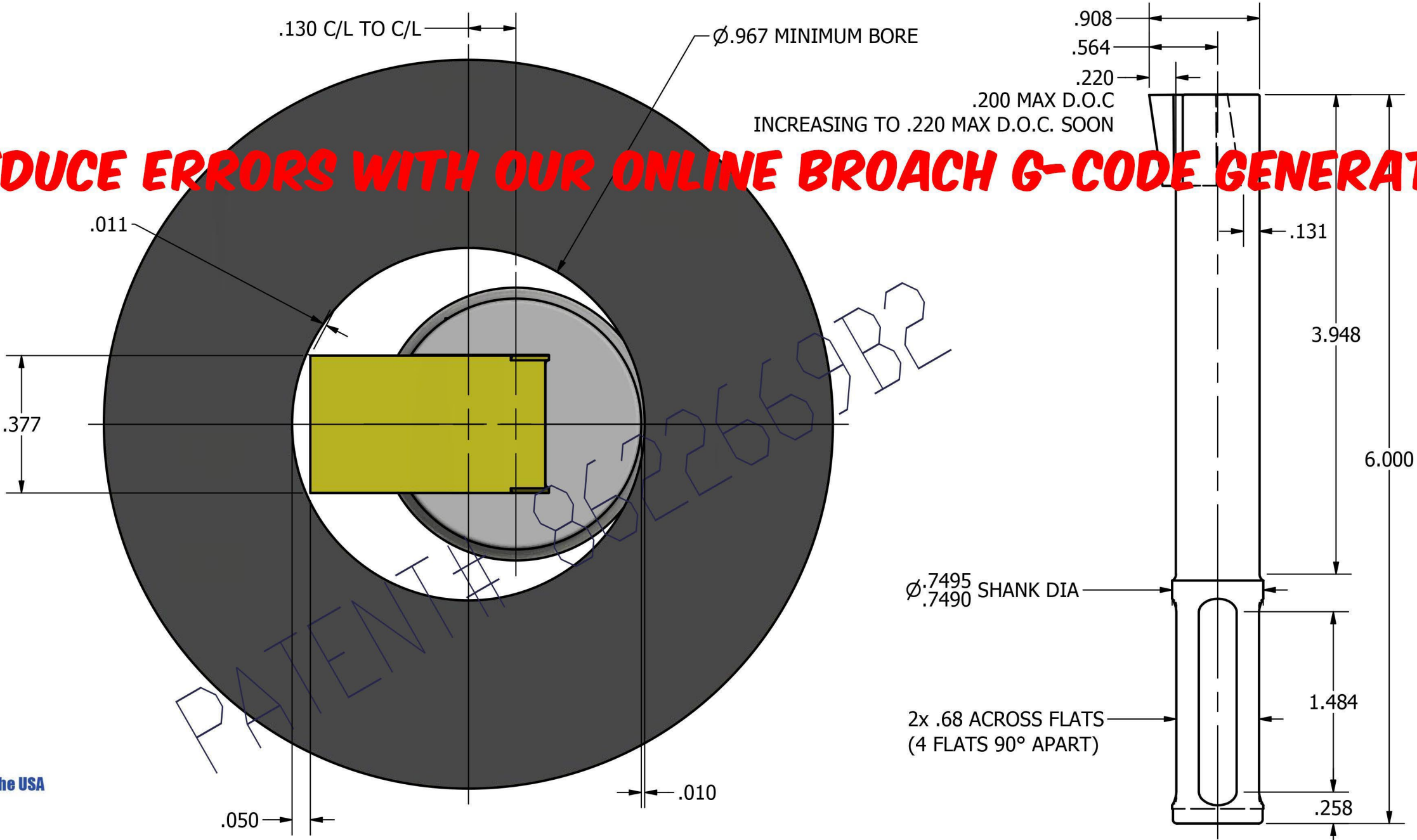


SAVE TIME & REDUCE ERRORS WITH OUR ONLINE BROACH G-CODE GENERATOR!



The Only Inserted CNC Broaching System Manufactured in the USA



The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669,B2

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**RECOMMENDED
SET SCREW
TORQUE: 30 in-lb**

PATENT# 8622669B2

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CNC BROACH TOOL IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME		DATE				
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MAX ± BEND ± TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005		DRAWN	SMA	11/14/20				
		CHECKED	XX	XX/XX/XX				
		ENG APPR.						
		MFG APPR.						
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.		TITLE:		T38L BROACH TOOL DETAIL		
MATERIAL:		COMMENTS:		SIZE	DWG. NO.			REV
FINISH:				B	T38L			B
BLACK OXIDE								
DO NOT SCALE DRAWING								