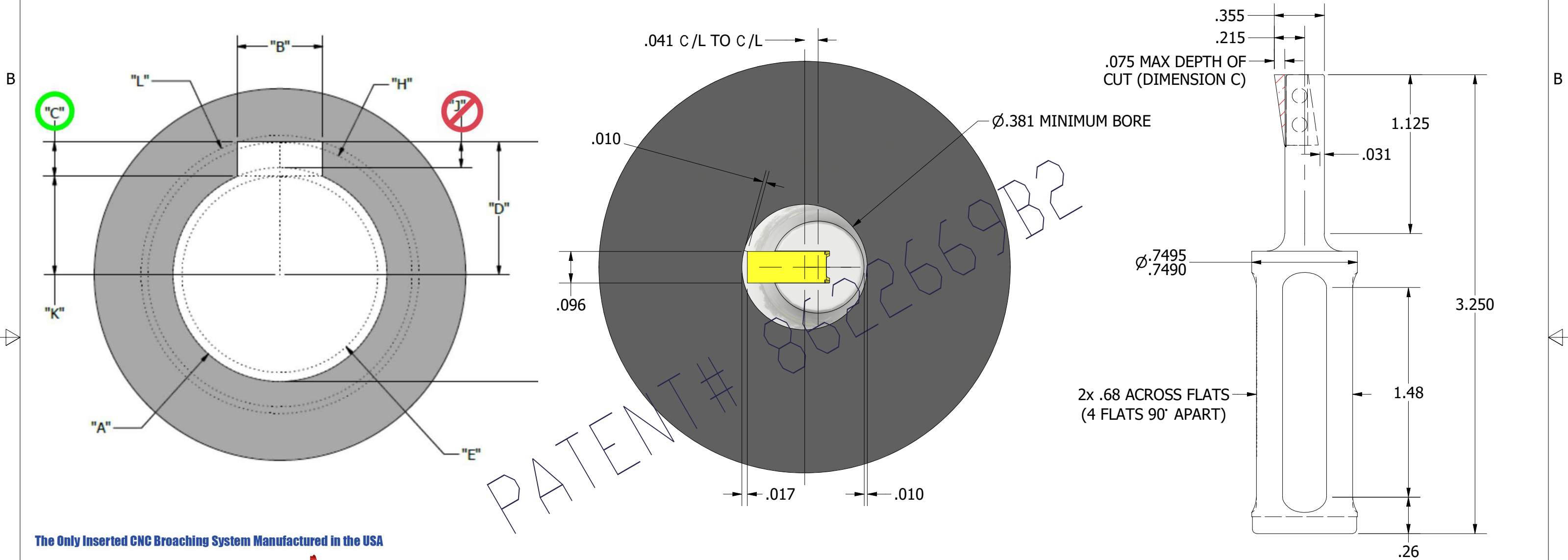


# SAVE TIME & REDUCE ERRORS WITH OUR ONLINE BROACH G-CODE GENERATOR!

More Programming Information available at [www.cncbroachtools.com](http://www.cncbroachtools.com)



PATENT# 8622669B2

The Only Inserted CNC Broaching System Manufactured in the USA



The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669,B2

CNC Broach Tool LLC  
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877-248-1631  
www.cncbroachtools.com

**RECOMMENDED  
SET SCREW  
TORQUE: 8 IN-LB**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	SMA 03/20/21
TOLERANCES:		CHECKED	JG 06/30/20
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± .1° BEND ±		MFG APPR.	
TWO PLACE DECIMAL ± .010		Q.A.	
THREE PLACE DECIMAL ± .005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
17-4PH S.S.			
FINISH			
BLACK OXIDE			
DO NOT SCALE DRAWING			



TITLE: T332L BROACH TOOL DETAIL			
SIZE	DWG. NO.	REV	
B	T332L	D	
WEIGHT:			SHEET 1 OF 1