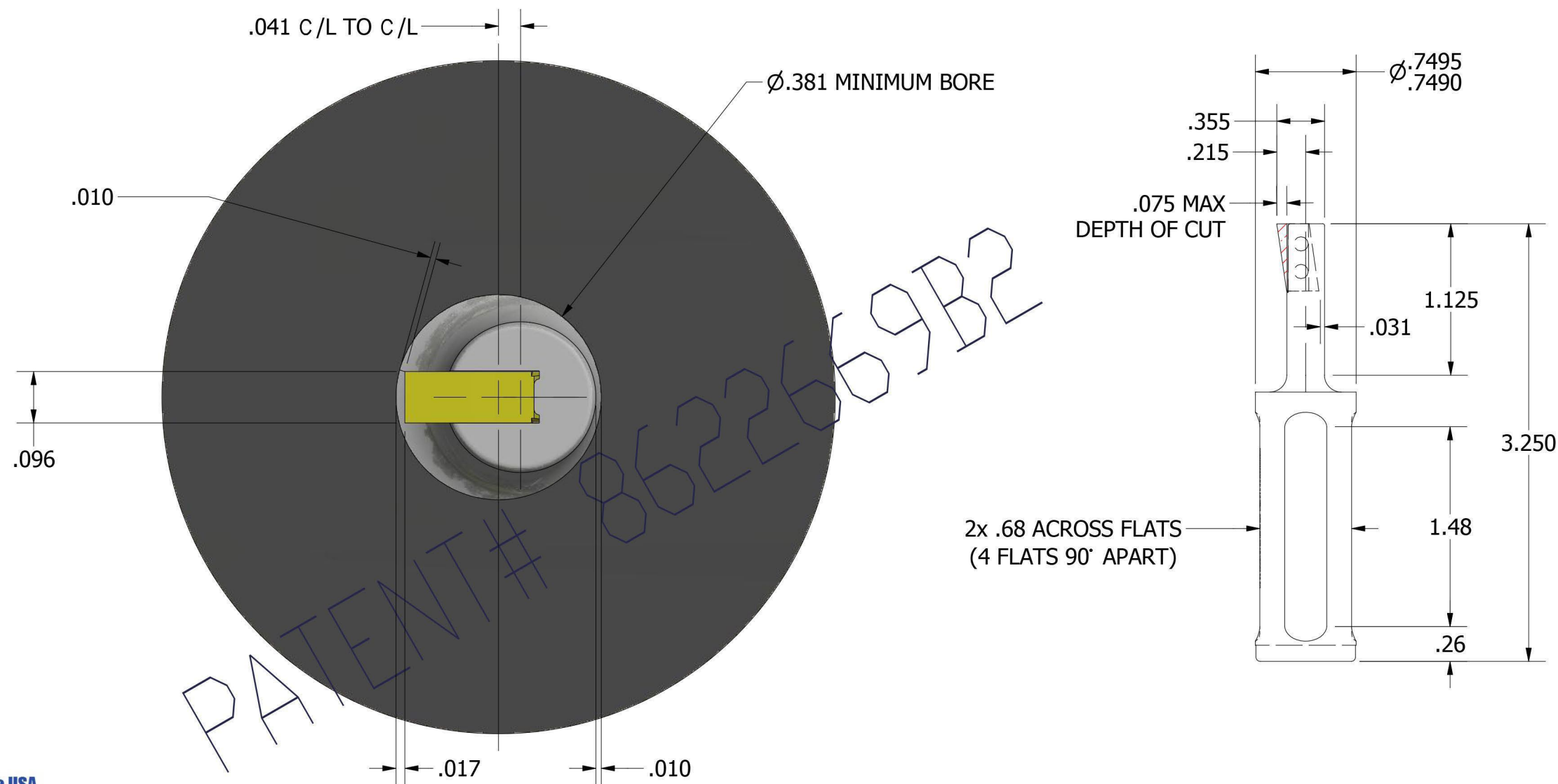


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**RECOMMENDED
SET SCREW
TORQUE: 8 in-lb**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE				
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR, MACH ±1° BEND ± TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	DRAWN	SMA	03/20/21				
	CHECKED	JG	06/30/20				
	ENG APPR.						
	MFG APPR.						
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			TITLE: T332L BROACH TOOL DETAIL		
MATERIAL		COMMENTS:					
17-4PH S.S.							
FINISH					SIZE	DWG. NO.	REV
BLACK OXIDE					B	T332L	C
DO NOT SCALE DRAWING					WEIGHT:		SHEET 1 OF 1