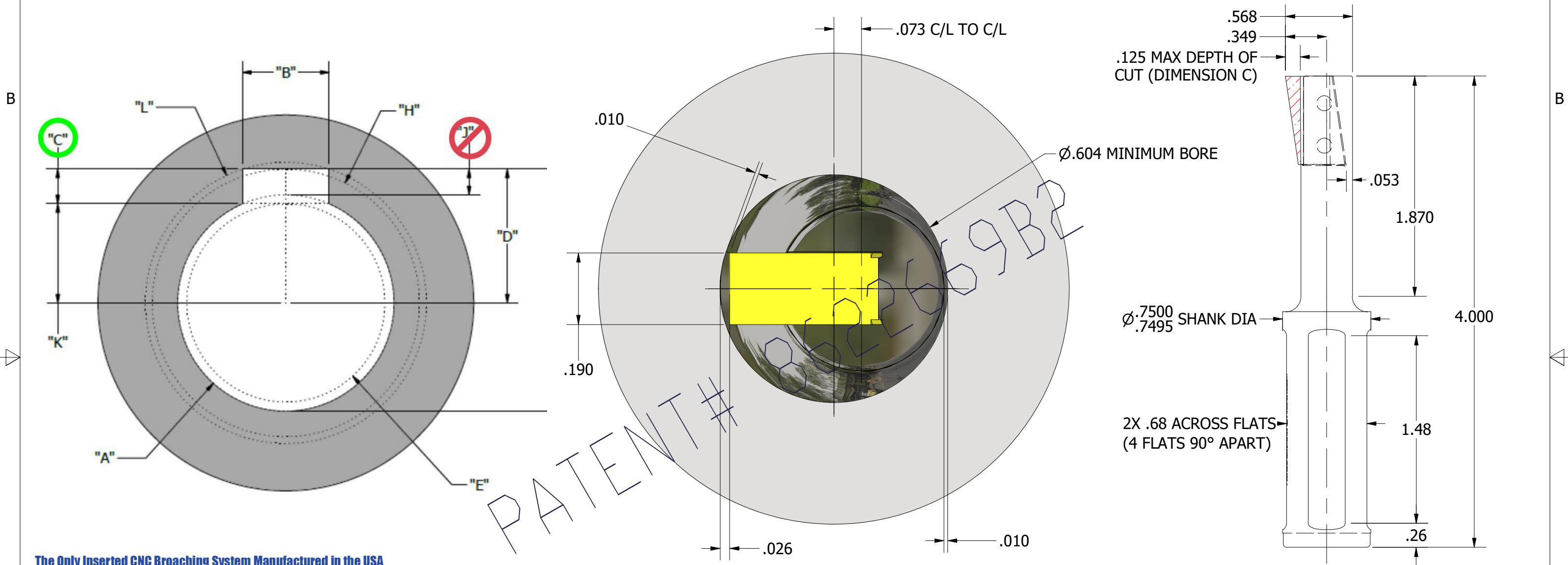


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The Design of CNC Broach Tools and Inserts are Proprietary and Protected by USA Patent #8,622,669,B2

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www.cncbroachtools.com

**RECOMMENDED
SET SCREW
TORQUE: 20 IN-LB**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	SMA 05/14/25
TOLERANCES:		CHECKED	
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± .1° BEND ±		MFG APPR.	
TWO PLACE DECIMAL ± .010		Q.A.	
THREE PLACE DECIMAL ± .005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
17-4PH S.S.			
FINISH			
BLACK OXIDE			
DO NOT SCALE DRAWING			



TITLE:			
T316SM BROACH TOOL DETAIL			
SIZE	DWG. NO.	REV	
B	T316SM	A	
WEIGHT:			SHEET 1 OF 1