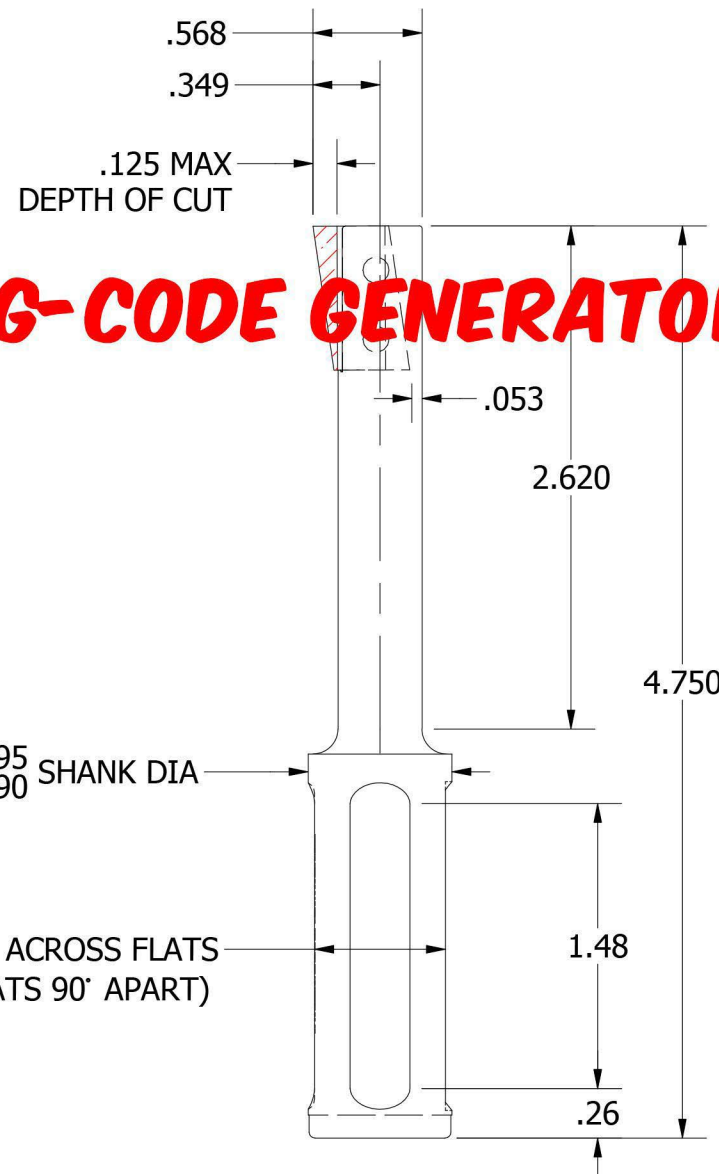
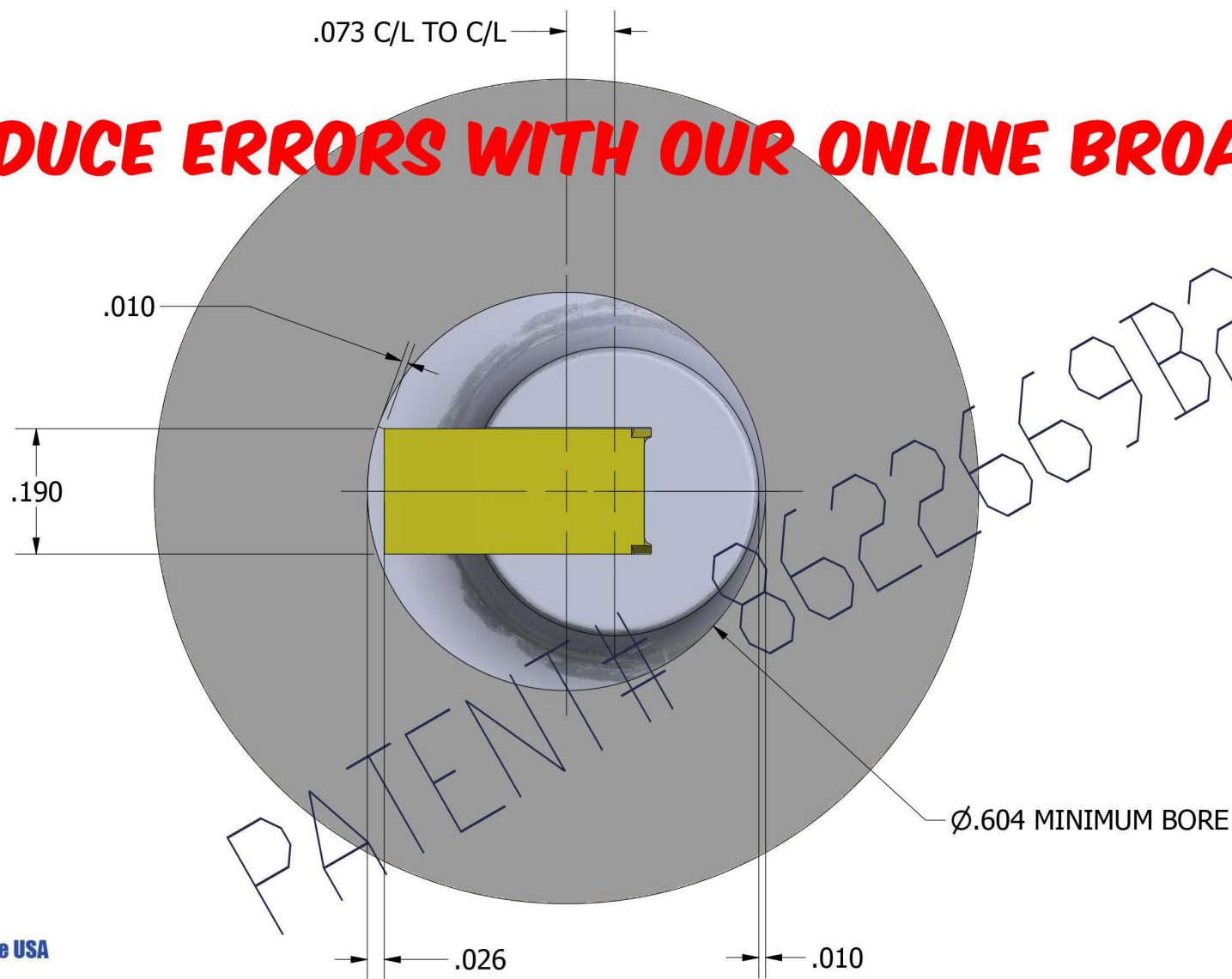


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TORQUE: 20 in-lb**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR, MACH ±1° BEND ± TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	DRAWN	SMA	03/20/21		
	CHECKED	XX	XX/XX/XX		
	ENG APPR.				
	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.		TITLE:	
MATERIAL:		COMMENTS:		T316L BROACH TOOL DETAIL	
FINISH:				SIZE DWG. NO.	REV
17-4PH S.S.				T316L	C
BLACK OXIDE				WEIGHT:	SHEET 1 OF 1
DO NOT SCALE DRAWING					