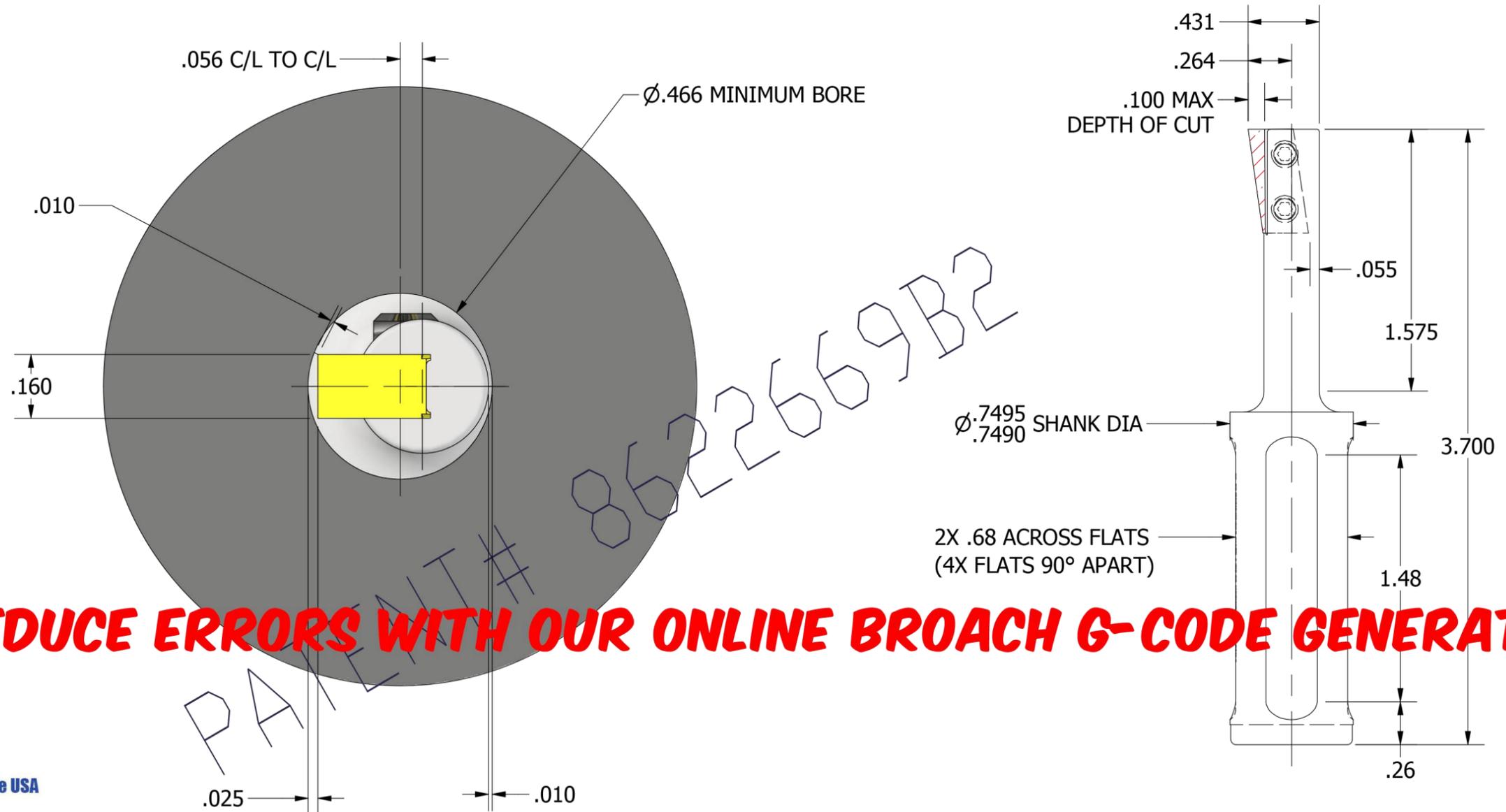


More Programming Information available at www.cncbroachtools.com



PATENT# 8622669B2

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**RECOMMENDED
SET SCREW
TORQUE: 15 in-lb**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES		DRAWN	SMA		03/20/21
TOLERANCES:		CHECKED	XX		XX/XX/XX
FRACTIONAL ±		ENG APPR.			
ANGULAR: MACH ±.1° BEND ±		MFG APPR.			
TWO PLACE DECIMAL ±.010		Q.A.			
THREE PLACE DECIMAL ±.005		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:		TITLE: T158SM BROACH TOOL DETAIL			
MATERIAL: 17-4PH S.S.		SIZE	DWG. NO.	REV	
FINISH: BLACK OXIDE		B	T158SM	C	
DO NOT SCALE DRAWING		WEIGHT:		SHEET 1 OF 1	