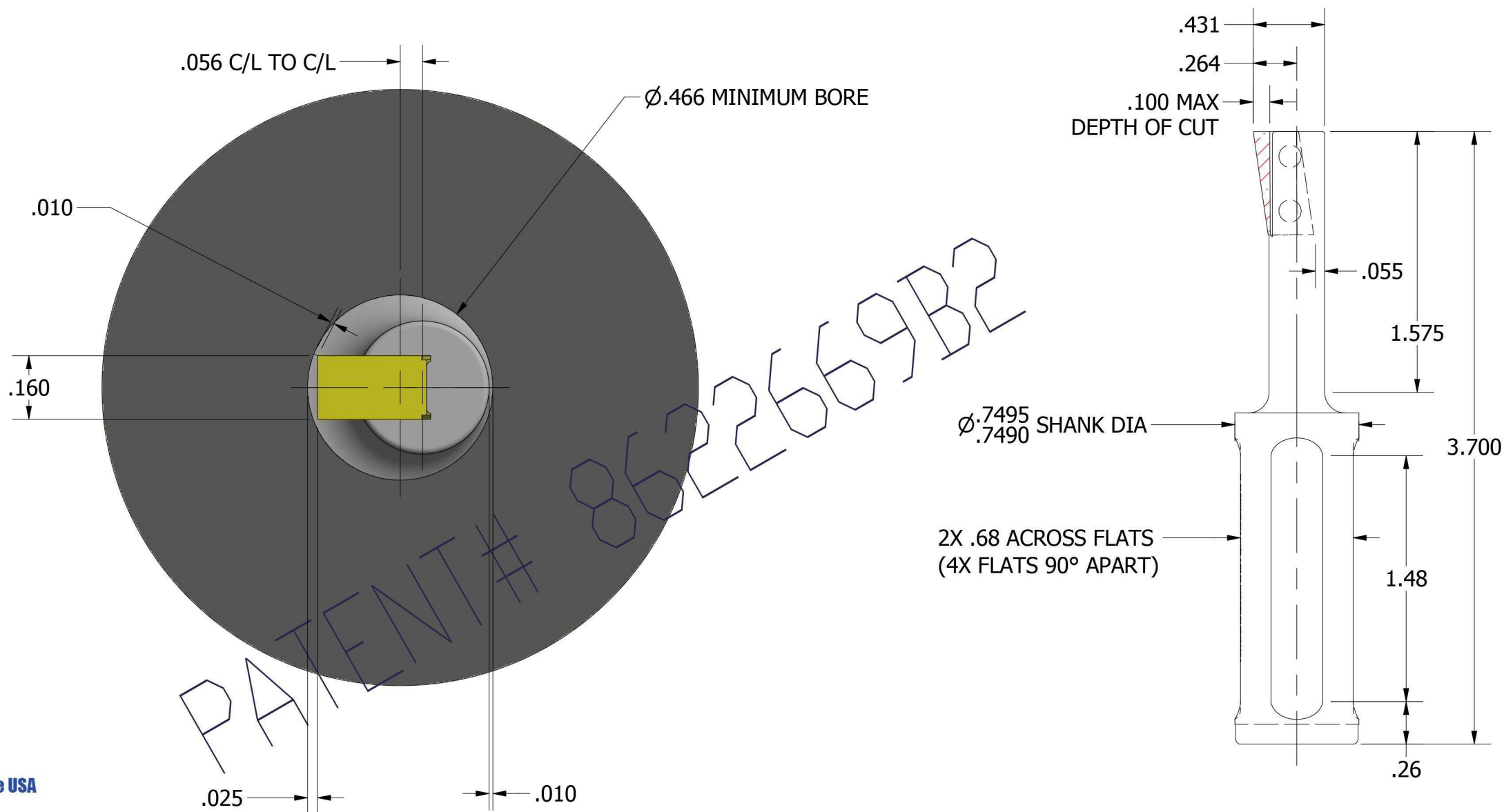


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**RECOMMENDED
SET SCREW
TORQUE: 20 in-lb**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 CNC BROACH TOOL™ LLC		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±1° BEND ± TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	DRAWN	SMA	03/20/21			
	CHECKED	XX	XX/XX/XX			
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.		TITLE: T158SM BROACH TOOL DETAIL		
MATERIAL 17-4PH S.S.		COMMENTS:		SIZE B	DWG. NO. T158SM	REV C
FINISH BLACK OXIDE						
DO NOT SCALE DRAWING				WEIGHT: SHEET 1 OF 1		