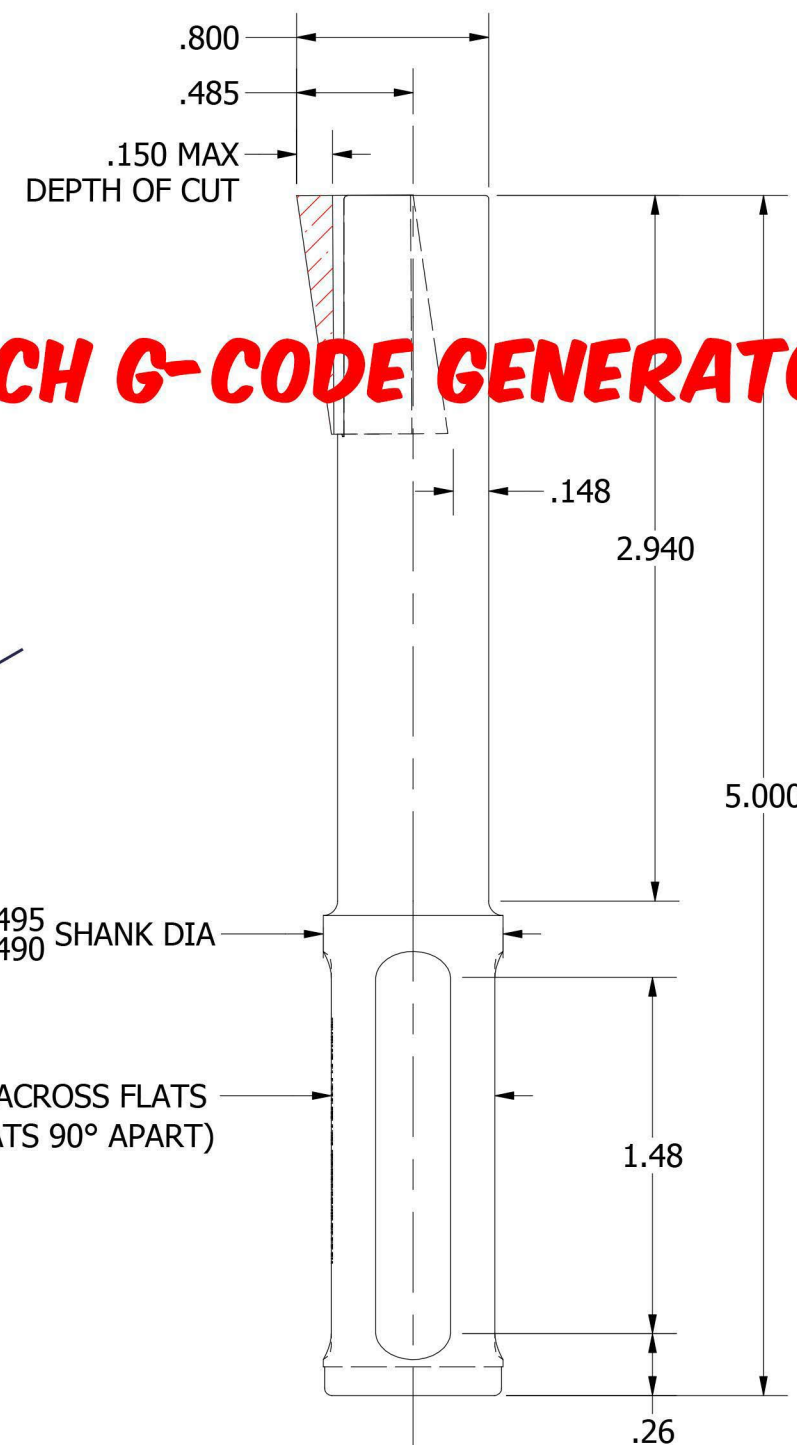
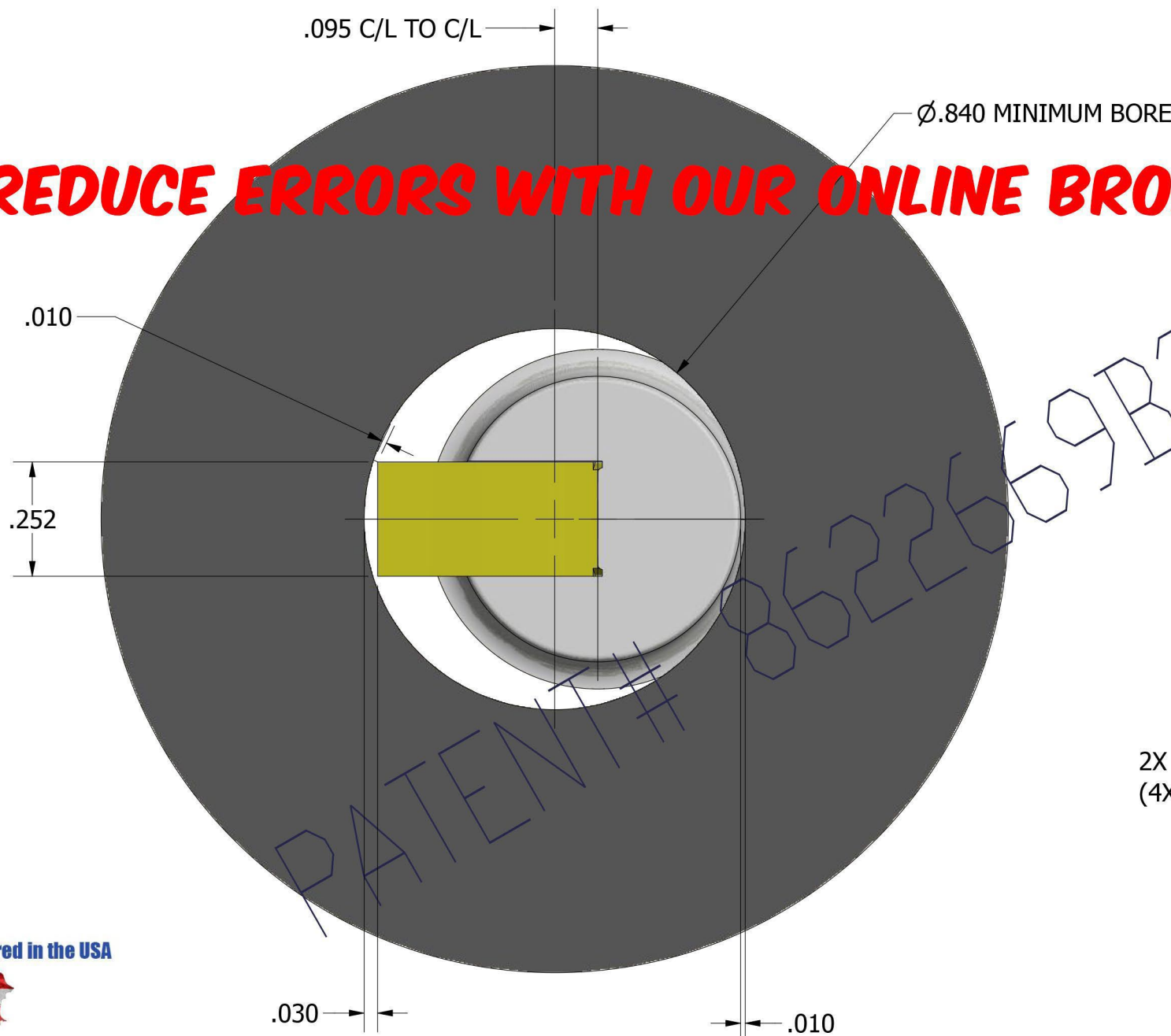


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**RECOMMENDED
SET SCREW
TORQUE: 30 in-lb**

PATENT# 8622669B2

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UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR, MACH ±1° BEND ± TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005		DRAWN	SMA	03/20/21		TITLE: T14L BROACH TOOL DETAIL	
		CHECKED	XX	XX/XX/XX			
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				SIZE DWG. NO. REV B T14L C	
MATERIAL 17-4PH S.S.		COMMENTS:					
FINISH BLACK OXIDE						WEIGHT: SHEET 1 OF 1	
DO NOT SCALE DRAWING							